## **Troubleshooting**

**Powder Paints** 

# Yellowing



Yellowing refers to a paint film surface being more yellowish than the standard panel. Alternatively, it is a high  $\Delta b$  value in terms of color difference.

#### Q1:

## Did overbaking occur?

#### A1:

Measure the oven temperature.

Correct the time, temperature, and temperature rising curve appropriately.

Adjust the airflow opening.

### Q2:

#### Is fresh air sufficient in the oven?

#### A2:

Ensure appropriate air conditions in the oven.

Inspect the filter at the air intake port for dirt. Replace the filter.

#### Q3:

## Has the NO<sub>X</sub> level increased in the oven?

#### A3:

Check the NO<sub>x</sub> level with a simple gas detector. Raise the ventilation rate.