Framing

Framing refers to the occurrence of increasing film thickness formed in electrostatic coating at edges and pointed tips.

Q1:

Is there any abnormal reaching of paint to the back of the substrate?

A1:

Reduce the discharge quantity.

Q2:

Is the coating start/stop timing of the automatic coating machine correct?

A2:

Readjust the discharge ON-OFF timing.

Check the encoder operation.