

Dust/Seeding refer to protrusions originating from foreign matter that mixed into a paint film and has become conspicuous on the paint film.

# Q1:

## Has there been any contamination from the conveyor or hangers?

#### A1:

The main cause is contamination occurring in the ambient environment, including that attributable to the airflow.

# Q2:

#### Is there any contamination attributable to the airflow.

## A2:

The main cause is contamination occurring in the ambient environment, including that attributable to the airflow.

## Q3:

## Has any dust or seeding mixed in the paint?

## A3:

Check for and remove any foreign matter by filtering.

Inspect the screening equipment.

When in doubt, consult the cleaner manufacturer.

Replace the paint with fresh powder.

# Q4:

#### Did you use a paint that had been stored for an extended period of time?

#### A4:

Blocking has probably occurred.

# Q5:

#### Is the spray gun out of order?

#### A5:

Replace it with a spare spray gun.

# Q6:

#### Is the spray gun clogged?

#### A6:

Clean the spray gun with an air blow.

Conduct regular maintenance of the spray gun by blowing only air once a day.

# Q7:

#### Is there any paint buildup at the spray gun tip?

# Troubleshooting

Powder Paints





# A7:

Clean the spray gun with an air blow.

Conduct regular maintenance of the spray gun by blowing only air once a day.

# Q8:

## Is the carrier air humid?

## A8:

Inspect, and conduct maintenance of, the air dryer and oil filter.