



Popping

Popping refers to countless tiny holes forming in a paint film after baking.

Q1:

Holes that form when moisture evaporates and escapes from the paint film.

A1:

Reduce excessive film thickness and rapid temperature increases.

Q2:

Holes that form when air bubbles entrapped in cracks in the plating of galvanized sheet steel expand and escape.

A2:

Care should be taken when changing the sheet steel type. (plating, plating mass per unit area, etc.).